



**Our administrative offices may be difficult to find if you use our address in your GPS. We recommend you use the directions provided below:**

**From Rt. 84E/Newburgh/Beacon Bridge:**

Rt. 84E to Exit 15 (Lime Kiln Rd). Make right at end of exit ramp onto Lime Kiln Road. Make a left at the 2<sup>nd</sup> traffic light to enter the complex (called **Hudson Valley Research Park**) at Gate 5 onto **South Drive** and follow the road until you see Building 330D on your right. Turn into the parking lot after the speed bump where you see a small sign for Greystone Programs. There is a larger Greystone sign at the entrance door. If you do not see our company sign, then you are not at the right entrance. If you have any trouble finding us, please call our receptionist at 452-5772, x100.

**From Rt. 52 in Hopewell Junction to Lime Kiln Road:**

From Lime Kiln Road, enter the complex (called **Hudson Valley Research Park**) at Gate 5 onto **South Drive** and follow the road until you see Building 330D on your right. Turn into the parking lot after the speed bump where you see a small sign for Greystone Programs. There is a larger Greystone sign at the entrance door. If you do not see our company sign, then you are not at the right entrance. If you have any trouble finding us, please call our receptionist at 452-5772, x100.